



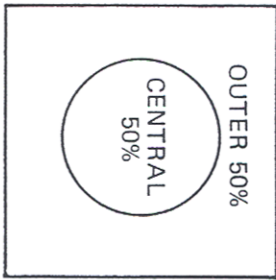
WINDOW CORP.

P.O. BOX 166, Route 100
 Pascoag, Rhode Island 02859
 TEL: (401) 568-3061
 FAX: (401) 568-2273
 www.lockheedwindow.com

WINDOW INDUSTRY STANDARD

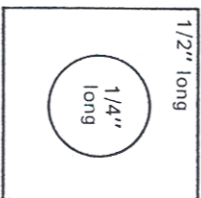
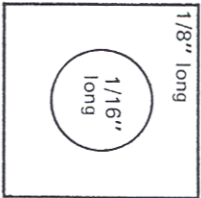
"Allowable" Glass, Grid & Spacer Specifications

EXAMPLE

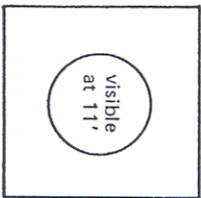
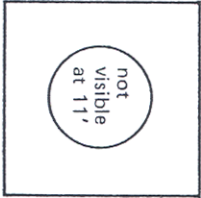


MAXIMUM ALLOWABLE

UNALLOWABLE EXAMPLE



KNOTS, DIRT AND STONES
 Any particle of foreign matter having an irregular appearance that is imbedded in the glass.

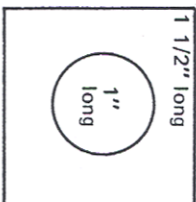
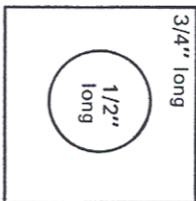


SCRATCHES

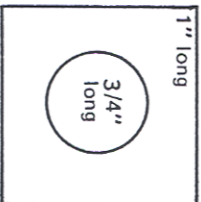
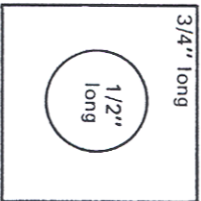
Any marking or tearing of the surface produced in manufacturing or handling, appearing as though it were done by a sharp instrument.

MAXIMUM ALLOWABLE

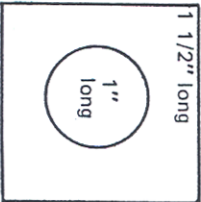
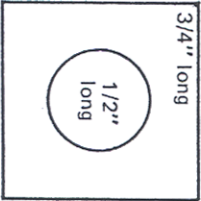
UNALLOWABLE EXAMPLE



GASEOUS INCLUSIONS
 Bubbles at the surface of the glass which are open leaving a cavity in the finished surface.

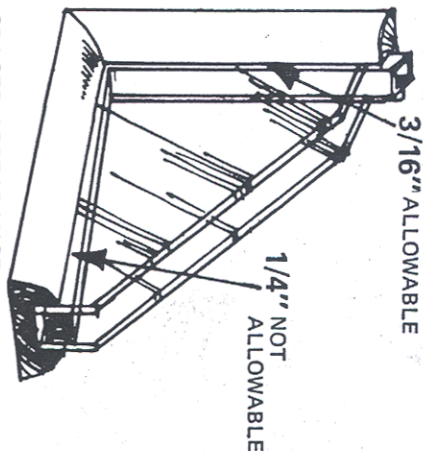


CRUSH
 A lightly pitted area resulting in a dull gray appearance over the region.



DIGS

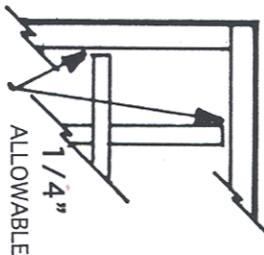
Deep short scratches.



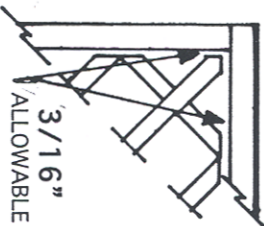
SPACER APPEARANCE

In a sealed insulating glass unit, the two lites of glass are separated by an aluminum spacer channel. It is possible to see this channel when looking at the window from certain angles. Please be advised that up to 3/16" of spacer showing is acceptable.

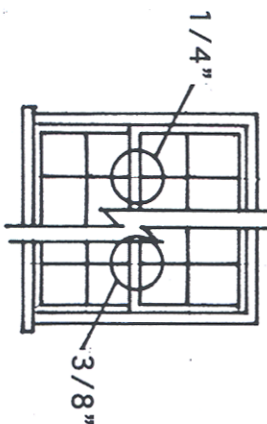
COLONIAL GRID



DIAMOND GRID



ALLOWABLE NOT ALLOWABLE



INSULATING MUNTIN GLASS

As you probably know, muntin glass is a sealed unit with an aluminum grill between the glass. Because of the nature of our fabrication process, we work within a 1/8" tolerance on both the window and glass. Because of this extremely close tolerance, it is possible that the muntin may not line up precisely on our windows. This will be barely noticeable to the human eye, but we must allow ourselves a 1/4" tolerance.